



CORRUGATOR BELTS CHECK LIST

DATE..... PREPARED BY.....

COMPANY..... PLANT.....COUNTRY.....

MACHINE BRAND.....	YEAR.....	MODEL.....	
WIDTH.....	TOP SPEED.....MT/'	AV. SPEED.....MT/'	
MACHINE CONDITIONS:	<input type="checkbox"/> GOOD	<input type="checkbox"/> POOR	<input type="checkbox"/> NEEDS ATT.

PRODUCTION:	FLUTE TYPE	%	SPEED	MIN-MAX WIDTH	TEMP. USED	1ST SECT.	2ND SECT.	3RD SECT.
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.....
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DRIVE MOTOR(S) SINGLE MOTOR KW.....

DOUBLE MOTORS TOP MOTOR KW.....

BOTTOM MOTOR KW.....

SHOES ADJ. TO WITHIN 3 MM OF HOT PLATES? YES NO

(See machine inspection sheet 3,4,5)

PRESSURE SYSTEM HOT SECTION

- N. OF PRESSURE ROLLERS IN HOT SECTION.....
- N. OF HOT PLATES..... BHS PLATETROL N..... OLIVINI N.....
 - ROLLERS N..... HOT FOOT AGNATI N..... MHS N.....
 - THERMOBAR INTERFIC N..... BHS CHAINTROL OTHERS.....
 - THERMOPRESS PETERS N..... BHS SHOETROL N.....
 - SHORTTPRESS N..... BHS BARTROL N.....

PRESSURE SYSTEM COLD SECION

ROLLERS N..... PRESSURE SHOES N..... VACUUM BELT



GLUE DAM: CHECK IF MACHINE HAS AN AUTOMATIC GLUE DAM YES NO

LAGGING: RUBBER HARDNESS.....°SH (SUGGESTED BETWEEN 65°-75°Sr) FELT SILICONE

LAGGING CONDITIONS: TOP DRUM

GOOD	POOR	NEED ATT.
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

BOTTOM DRUM

GOOD	POOR	NEED ATT.
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

TOP BELT

AUTO BELT LIFTER YES NO

AUTO BELT GUIDE YES NO

AUTO BELT TENSIONING YES NO

BELT PROTECTION DEVICE YES NO

IMPORTANT: CHECK FOR SIGNS OF WEAR BY PRESSURE SHOES/PLATES/CHAINS. IF SO FURTHER INVESTIGATIONS IS NEEDED

BOTTOM BELT

AUTO BELT TENSIONING YES NO

AUTO BELT GUIDE YES NO

BELT PROTECTION DEVICE YES NO

BELTS DETAILS

TOP POSITION

ORDER DIMENSIONS: MT.....X.....MT

MAXIMUM ACCEPTABLE LENGTH: MT.....MINIMUM ACCEPTABLE LENGTH:MT

TENSION SYSTEM BALANCE SCREW OTHER.....

BELTS NORMALLY USED..... LIFE.....

TOP BELT PRESENT CONDITIONS.....SIGN OF WEAR? YES NO

BOTTOM POSITION

ORDER DIMENSIONS: MT.....X.....MT

MAXIMUM ACCEPTABLE LENGTH: MT.....MINIMUM ACCEPTABLE LENGTH:MT

TENSION SYSTEM BALANCE SCREW OTHER.....

BELTS NORMALLY USED..... LIFE.....

TOP BELT PRESENT CONDITIONS.....SIGN OF WEAR? YES NO