



CORRUGATOR BELTS CHECK LIST

DATE..... PREPARED BY.....

COMPANY..... PLANT.....COUNTRY.....

MACHINE BRAND.....YEAR..... MODEL.....

WIDTH.....TOP SPEED.....MT/' AV. SPEED.....MT/'

MACHINE CONDITIONS: GOOD POOR NEEDS ATT.

PRODUCTION:	FLUTE TYPE	%	SPEED	MIN-MAX WIDTH	TEMP. USED	1ST SECT.	2ND SECT.	3RD SECT.

DRIVE MOTOR(S) SINGLE MOTOR KW.....

 DOUBLE MOTORS TOP MOTOR KW.....

 BOTTOM MOTOR KW.....

SHOES ADJ. TO WITHIN 3 MM OF HOT PLATES? YES NO

(See machine inspection sheet 3,4,5)

PRESSURE SYSTEM HOT SECTION

- N. OF PRESSURE ROLLERS IN HOT SECTION.....
- N. OF HOT PLATES..... BHS PLATETROL N..... OLIVINI N.....
 - ROLLERS N..... HOT FOOT AGNATI N..... MHS N.....
 - THERMOBAR INTERFIC N..... BHS CHAINTROL OTHERS.....
 - THERMOPRESS PETERS N..... BHS SHOETROL N.....
 - SHORTTPRESS N..... BHS BARTROL N.....

PRESSURE SYSTEM COLD SECION

ROLLERS N..... PRESSURE SHOES N..... VACUUM BELT

GLUE DAM: CHECK IF MACHINE HAS AN AUTOMATIC GLUE DAM YES NO

LAGGING: RUBBER HARDNESS.....°SH (SUGGESTED BETWEEN 65°-75°Sr) FELT SILICONE

LAGGING CONDITIONS: TOP DRUM

GOOD	POOR	NEED ATT.
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

BOTTOM DRUM

GOOD	POOR	NEED ATT.
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

TOP BELT

AUTO BELT LIFTER YES NO

AUTO BELT GUIDE YES NO

AUTO BELT TENSIONING YES NO

BELT PROTECTION DEVICE YES NO

IMPORTANT: CHECK FOR SIGNS OF WEAR BY PRESSURE SHOES/PLATES/CHAINS. IF SO FURTHER INVESTIGATIONS IS NEEDED

BOTTOM BELT

AUTO BELT LIFTER YES NO

AUTO BELT GUIDE YES NO

AUTO BELT TENSIONING YES NO

BELT PROTECTION DEVICE YES NO

BELTS DETAILS

TOP POSITION

ORDER DIMENSIONS: MT.....X.....MT

MAXIMUM ACCEPTABLE LENGTH: MT.....MINIMUM ACCEPTABLE LENGTH:MT

TENSION SYSTEM BALANCE SCREW OTHER.....

BELTS NORMALLY USED..... LIFE.....

TOP BELT PRESENT CONDITIONS.....SIGN OF WEAR? YES NO

BOTTOM POSITION

ORDER DIMENSIONS: MT.....X.....MT

MAXIMUM ACCEPTABLE LENGTH: MT.....MINIMUM ACCEPTABLE LENGTH:MT

TENSION SYSTEM BALANCE SCREW OTHER.....

BELTS NORMALLY USED..... LIFE.....

TOP BELT PRESENT CONDITIONS.....SIGN OF WEAR? YES NO